

# H Series H260 / H280

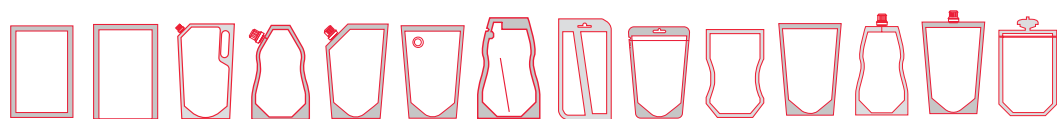
**mespack**  
A DURAVANT COMPANY

**High engineering and flexible solutions with up to 5 filling stations.**

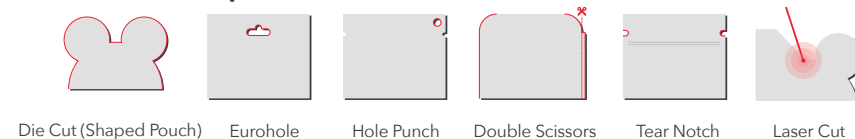
The H260 and H280 are horizontal form fill and seal machines with advanced technology and a precise mechanical design. As well as the rest of the range, this complies with the simplicity and robustness standards of Mespack design. It is particularly indicated to cover high-speed production needs for small and medium-size flat and stand-up pouches.



## Packaging Formats:



## Die-cut Solutions (optional):



## Technical Specifications

MACHINE	POUCH SIZE MIN (mm)	POUCH SIZE MAX (mm)	GUSSET MIN-MAX (mm)	MAX VOLUME (cc)	OUTPUT (p.p.m.)	FILLING STATIONS	POUCH TYPE
<b>H260 S</b>	80x100	270x300	---	2.000 c.c.	75-80	5	Flat
<b>H260 D</b>	60x100	130x300	---	750 c.c.	150-160	5	Flat
<b>H260 4</b>	60x100	65x240	---	150 c.c.	280	2	Flat
<b>H260 FE</b>	80x100	270x300	40-120	2.500 c.c.	65-70	5	Stand-up
<b>H260 FED</b>	70x100	130x300	40-120	750 c.c.	130-140	5	Stand-up
<b>H280 FE</b>	60x100	280x300	40-120	3000 c.c.	70	3	Stand-up
<b>H280 FED</b>	60x100	140x300	40-120	800 c.c.	140	3	Stand-up

## Filling Stations:



S: Flat pouch simplex D: Flat pouch duplex 4: Flat pouch 4-up  
FE: Stand-up pouch simplex FED: Stand-up pouch duplex  
Final speed will depend on product and film characteristics

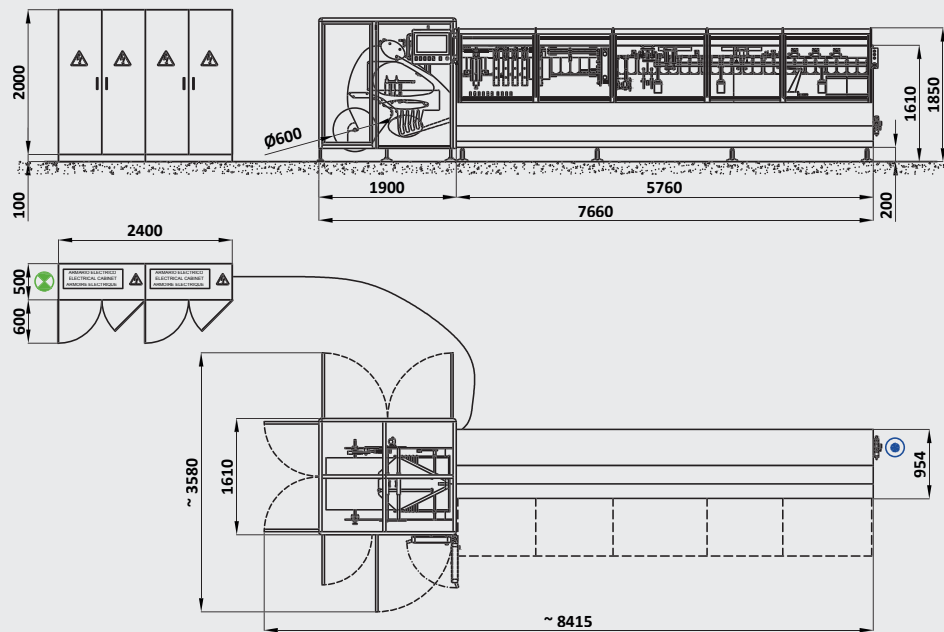


H260

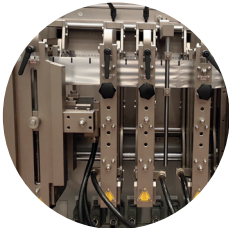


H280

Machine Layout



Layout reference: H260 FED basic machine. Dimensions in mm.  
The final layout, power, and air consumption are based on the basic machine, it may change due to Project and exact equipment model.



Sealing Stations

Our sealing groups are able to work with various materials, thus obtaining optimum quality with minimum energy consumption.



Filling Stations

Up to 5 filling stations are available to increase solution flexibility.



Quick Changeover (optional)

A quick changeover reduces material waste when the format is altered. The preparation of a pouch format change requires not only time but also film and energy consumption.



Autosplice Unwinder (optional)

The automatic reel splicing system is designed to eliminate roll change downtime. It allows you to change running web rolls without stopping production.



New Controls:  
Mespac Athena



Can be Adapted to Work  
with Sustainable Materials

NOISE LEVEL	MAX. REEL DIMENSIONS	ELECTRICAL CONSUMPTION	REEL CORE [MM. Ø]	AIR CONSUMPTION	AIR PRESSURE
< 70 Db	600 mm.Ø	15-18 kW	76,2 (3'')/152,4 (6'')	200-500 l/min	6 bar

**Mespac Headquarters**  
C/ Mar Adriàtic 18 Pol. Ind. Torre del Rector  
08130 Santa Perpètua De Mogoda, Barcelona (Spain)  
(+34) 935 747 227 / info@mespack.com

**Mespac North America**  
424 Howard Avenue Des Plaines, IL 60018 (USA)  
(+1) 224 297 0952 / infousa@mespack.com

**Mespac India**  
504, 5th floor Bhoomi Velocity Infotech Park, Plot No. 39,  
Road No. 23, Wagle Industrial Estate, Thane (West) - 400604  
(+22) 662 473 00 / infoindia@mespack.com

Check our solution finder at  
**mespack.com**

